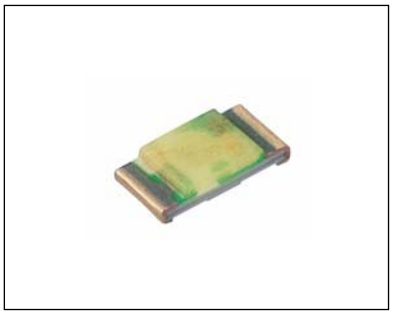


Pb-free HEAT

KW1148C

1608 (h=0.35 mm) Type White LED

Features

Package	1608 (h=0.35 mm) Type, Pale yellow resin
Product features	・Outer Dimension 1.6 x 0.8 x 0.35mm(L x W x H) ・Temperature range Storage Temperature : -40℃～100℃ Operating Temperature : -40℃～ 85℃ ・Lead-free soldering compatible ・RoHS compliant
Chromaticity coordinates	x = 0.27TYP., y = 0.26TYP. (Condition : I_F=1mA)
Half Intensity Angle	θx = 132 deg., θy =150 deg.
Die materials	InGaN
Rank grouping parameter	Sorted by luminous intensity and chromaticity per rank taping
Assembly method	Auto pick & place machine (Auto Mounter)
Soldering methods	Reflow soldering and manual soldering
Taping and reel	4,000pcs per reel in a 8mm width tape. (Standard) Reel diameter: ϕ180mm
ESD	1kV (HBM)

Recommended Applications

Cellular Phone only

Color and Luminous Intensity

(Ta=25℃)

Part No.	Material	Emitted Color	Lens Color	Luminous Intensity Iv (mcd)		
				MIN.	TYP.	I_F
KW1148C	InGaN	White	Pale Yellow	10	25	1

Absolute Maximum Ratings

(Ta=25℃)

Item	Symbol	Absolute Maximum Ratings	Unit
Power Dissipation	P_d	21	mW
Forward Current	I_F	6	mA
Pulse Forward Current ※1	I_{FRM}	12	mA
Derating (Ta=25℃ or higher)	ΔI_F	0.08	mA/℃
	ΔI_{FRM}	0.16	mA/℃
Reverse Voltage	V_R	5	V
Operating Temperature	T_{opr}	-40～+85	℃
Storage Temperature	T_{stg}	-40～+100	℃

※1 I_{FRM} Measurement condition : Pulse Width≦1ms., Duty≦1/20.

Electro-Optical Characteristics

(Ta=25℃)

Item	Conditions	Symbol	Characteristics		Unit
Forward Voltage	I_F=1mA	V_F	TYP.	2.8	V
			MAX.	3.0	
Reverse Current	V_R=5V	I_R	MAX.	100	μA
Half Intensity Angle	I_F=1mA	2θ 1/2	TYP.	132(θx)	deg.
				150(θy)	
Chromaticity Coordinates	I_F=1mA	x	TYP.	0.27	-
		y	TYP.	0.26	-

Luminous Intensity Rank

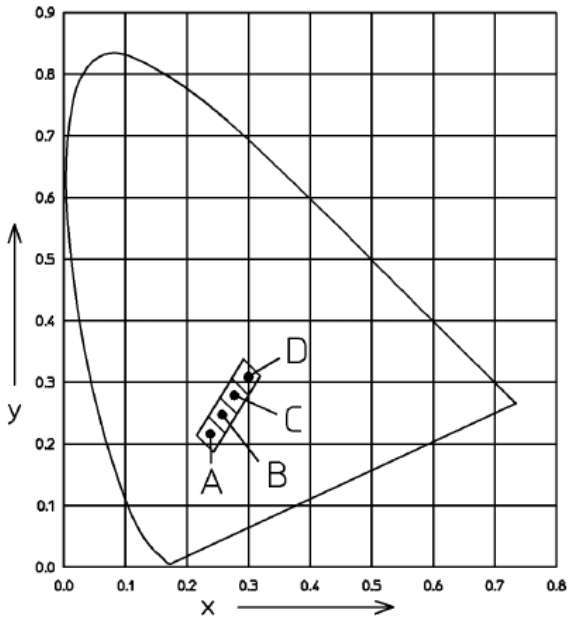
(Ta=25℃)

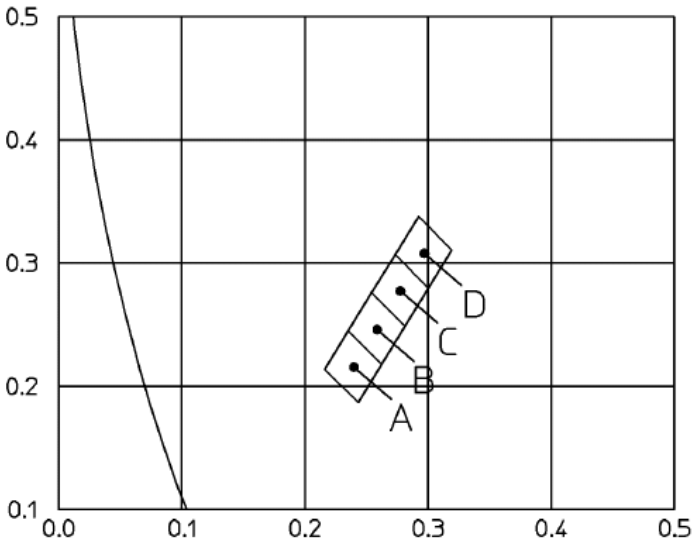
Intensity Tolerance each Rank : +/-10%

Rank	I_V(mcd)		Condition
	MIN.	MAX.	
A	10	16	I_F=1mA
B	16	25	
C	25	40	
D	40	64	
E	64	-	

※ Please contact our sales staff concerning rank designation.

Sorting Chart for Chromaticity Coordinates (Ta=25℃)





Chromaticity Coordinates Tolerance Each Rank : +/-0.02

	LEFT DOWN point		LEFT UP point		RIGHT UP point		RIGHT UP point	
Rank	x	y	x	y	x	y	x	y
A	0.243	0.187	0.216	0.214	0.235	0.245	0.262	0.218
B	0.262	0.218	0.235	0.245	0.254	0.276	0.281	0.249
C	0.281	0.249	0.254	0.276	0.273	0.307	0.300	0.280
D	0.300	0.280	0.273	0.307	0.292	0.338	0.319	0.311

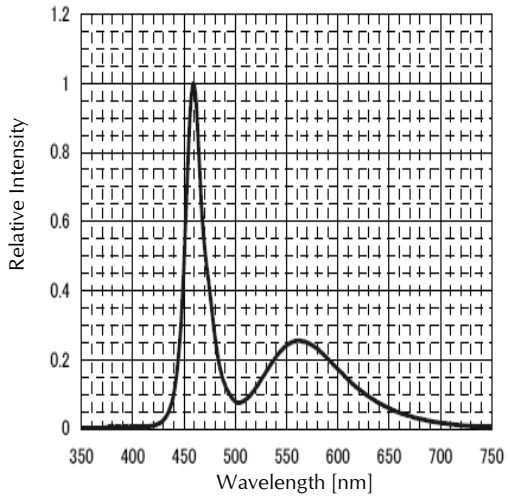
※ Please contact our sales staff concerning rank designation.

Technical Data

Spectral Distribution

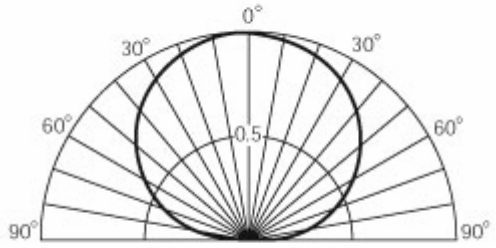
Relative Intensity vs. Wavelength

Condition : Ta = 25℃, I_F = 1mA



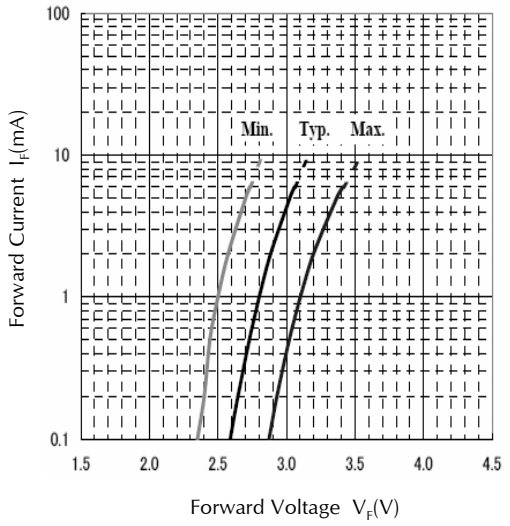
Spatial Distribution Example

Condition : Ta = 25℃



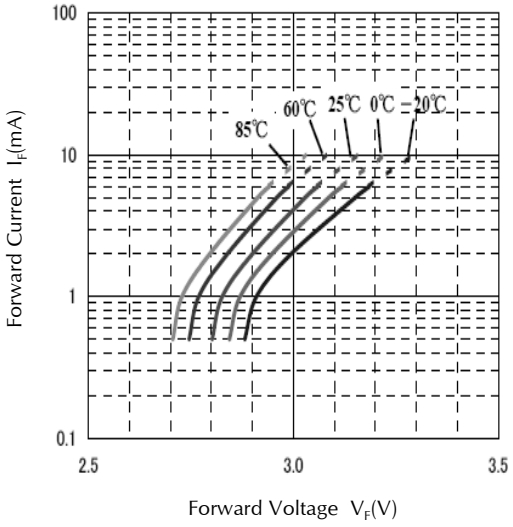
Forward Voltage vs. Forward Current

Condition : Ta = 25℃



Forward Voltage vs. Forward Current

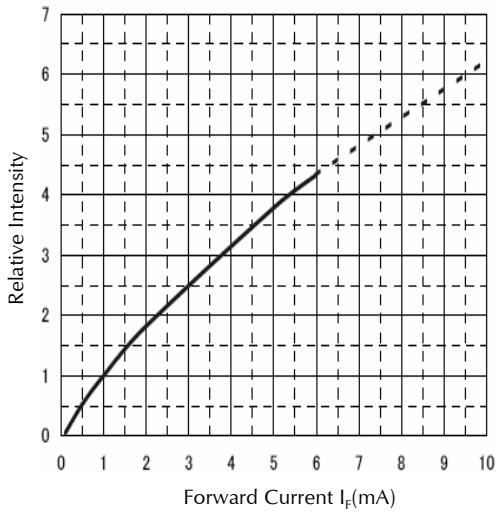
Condition : Ta = -20℃～85℃



Technical Data

Forward Current vs. Relative Intensity

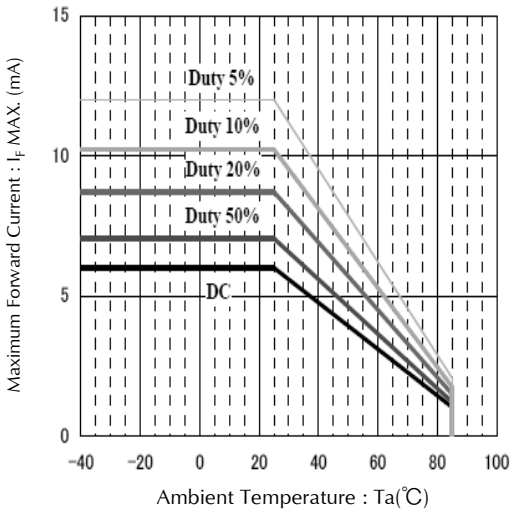
Condition : Ta = 25℃



Derating

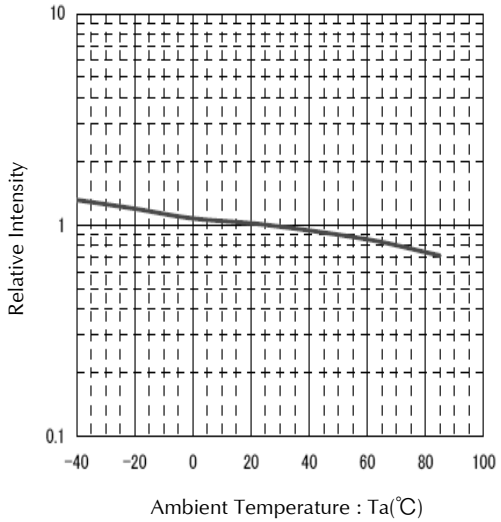
Ambient Temperature vs. Maximum Forward Current

Repetition Frequency : f ≧ 10Hz



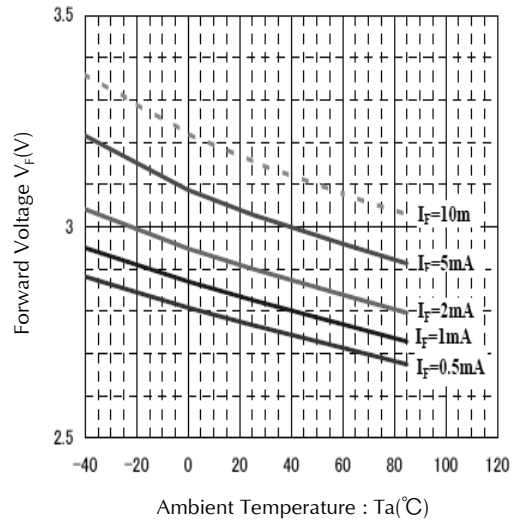
Ambient Temperature vs. Relative Intensity

Condition : I_F=1mA



Ambient Temperature vs. Forward Voltage

Condition : I_F=0.5～10mA

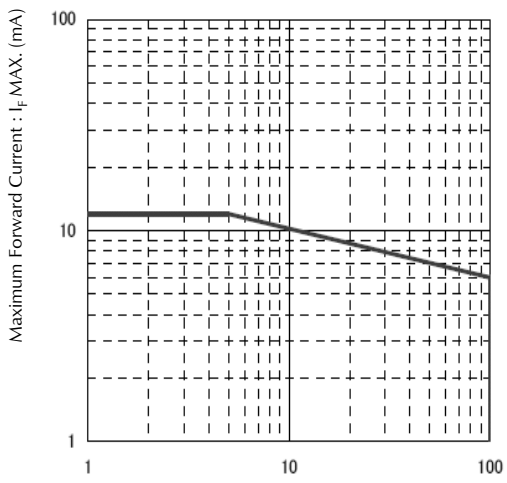


Technical Data

Dynamic Drive Rating

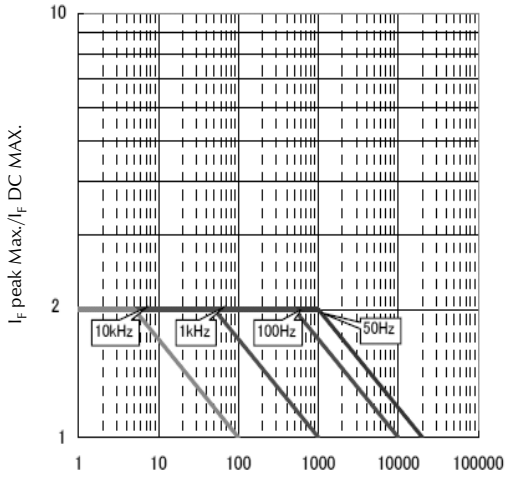
Duty cycle vs. Maximum Forward Current

Condition : Ta = 25℃



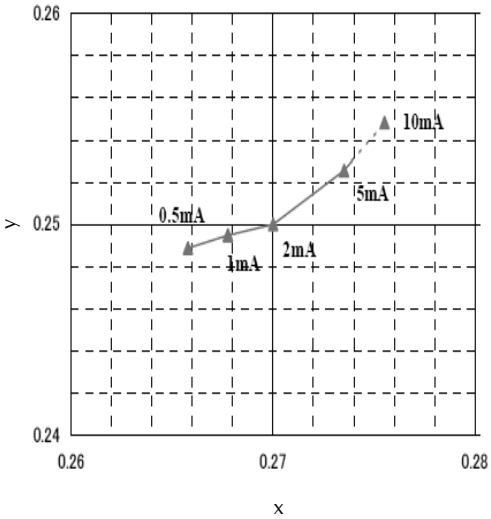
Pulse Width vs. Maximum Tolerable Peak Current

Condition : Ta = 25℃



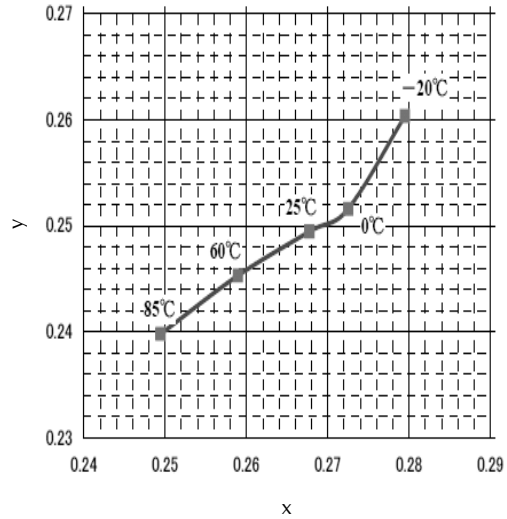
Forward Current vs. Chromaticity

Condition : Ta = 25℃



Ambient Temperature vs. Chromaticity

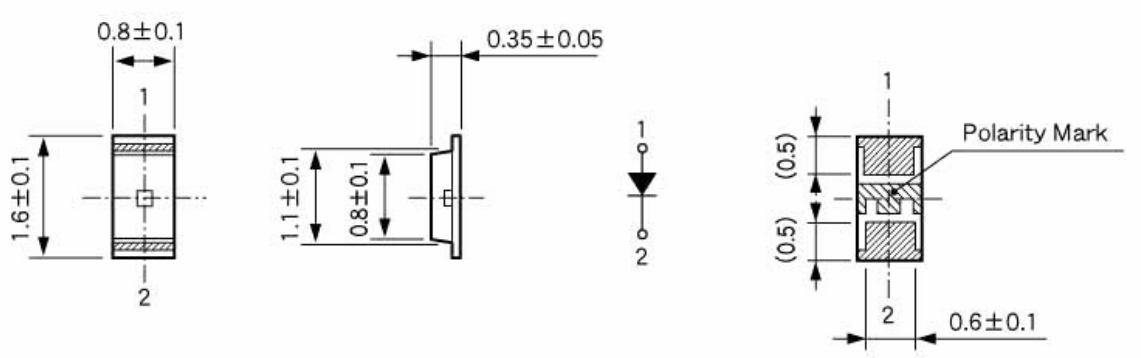
Condition : I_F = 1mA



Package Dimensions

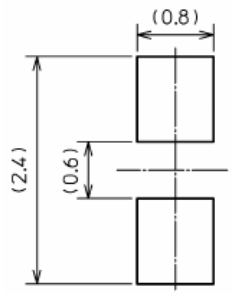
(Unit: mm)

Weight: (0.95)mg



Recommended Soldering Pattern

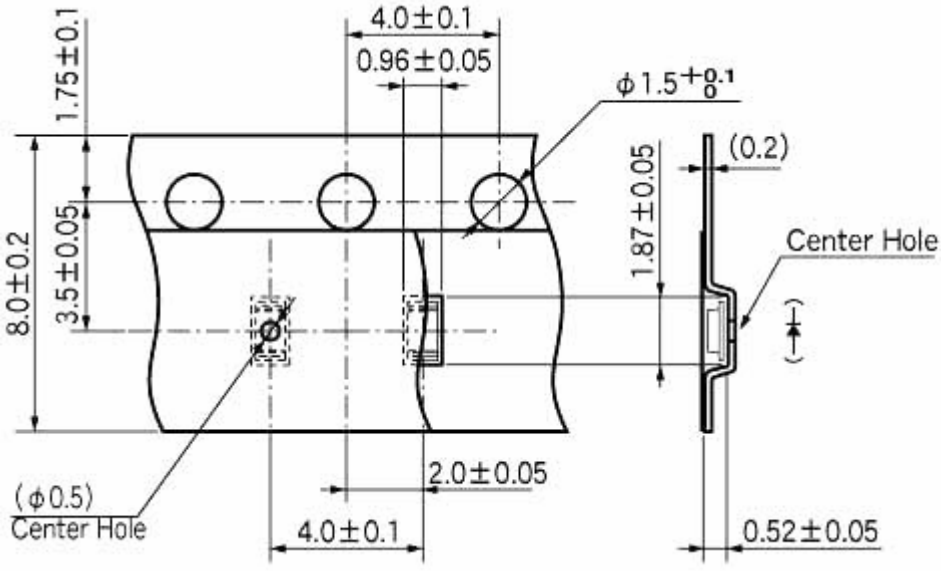
(Unit: mm)



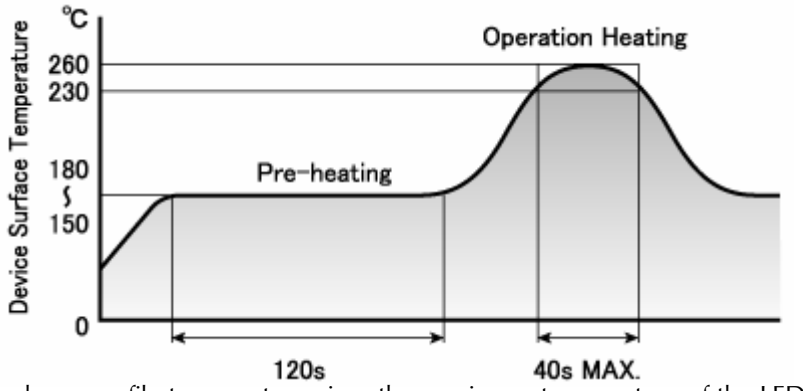
Taping Specification

(Unit: mm)

Quantity: 4,000pcs/ reel (standard)



Reflow Soldering Conditions



1) The above profile temperature gives the maximum temperature of the LED resin surface. Please set the temperature so as to avoid exceeding this range.

2) Total times of reflow soldering process shall be no more than 2 times. When the second reflow soldering process is performed, intervals between the first and second reflow should be short as possible (while allowing some time for the component to return to normal temperature after the first reflow) in order to prevent the LED from absorbing moisture.

3) Temperature fluctuation to the LED during the pre-heating process shall be minimized. (6℃ maximum)

Manual Soldering Conditions

Iron tip temp.	350 ℃	(MAX.)
Soldering time and frequency	3 s 1 time	(MAX.) (MAX.)

Reliability Testing Result

Reliability Testing Result	Applicable Standard	Testing Conditions	Duration	Failure
Room Temp. Operating Life	EIAJ ED-4701/100(101)	Ta = 25℃, I_F = Maxium Rated Current	1,000 h	0/25
Resistance to Soldering Heat	EIAJ ED-4701/300(301)	Pre-heating : 150～180℃ 120s Max. Operation Heating : 230℃ 40s Max. Peak Temperature : 260℃	Twice	0/25
Temperature Cycling	EIAJ ED-4701/100(105)	Minimum Rated Storage Temperature(30min) ～Normal Temperature(15min) ～Maximum Rated Storage Temperature(30min) ～Normal Temperature(15min)	5 cycles	0/25
Wet High Temp. Storage Life	EIAJ ED-4701/100(103)	Ta = 60±2℃, RH = 90±5%	1,000 h	0/25
High Temp. Storage Life	EIAJ ED-4701/200(201)	Ta = Maximum Rated Storage Temperature	1,000 h	0/25
Low Temp. Storage Life	EIAJ ED-4701/200(202)	Ta = Minimum Rated Storage Temperature	1,000 h	0/25
Vibration, Variable Frequency	EIAJ ED-4701/400(403)	98.1m/s^2(10G), 100 ～ 2KHz sweep for 20min., XYZ each direction	2 h	0/10

Failure Criteria

Items	Symbols	Conditions	Failure criteria
Luminous Intensity	Iv	I_F Value of each product Luminous Intensity	Testing Min. Value < Spec. Min. Value x 0.5
Forward Voltage	V_F	I_F Value of each product Forward Voltage	Testing Max. Value ≧ Spec. Max. Value x 1.2
Reverse Current	I_R	V_R = Maximum Rated Reverse Voltage V	Testing Max. Value ≧ Spec. Max. Value x 2.5
Cosmetic Appearance	-	-	Occurrence of notable decoloration, deformation and cracking

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